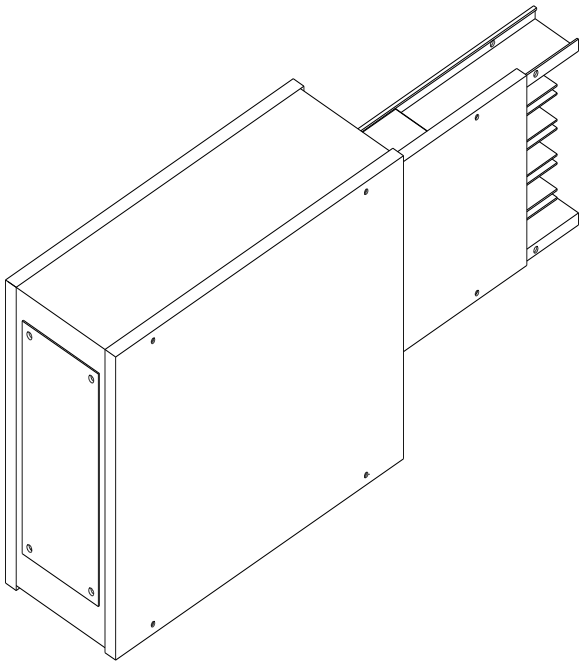
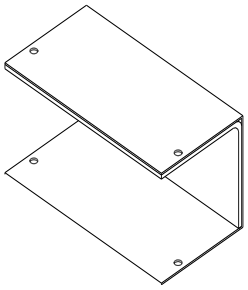
ISTRUZIONI DI MONTAGGIO
ASSEMBLY INSTRUCTIONS

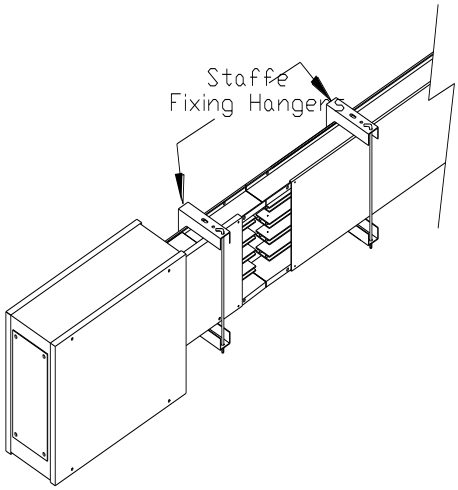
CASSETTA DI ALIMENTAZIONE E CHIUSURA DI TESTATA
FEED UNIT AND END CAP

CASSETTA DI ALIMENTAZIONE
FEED UNIT



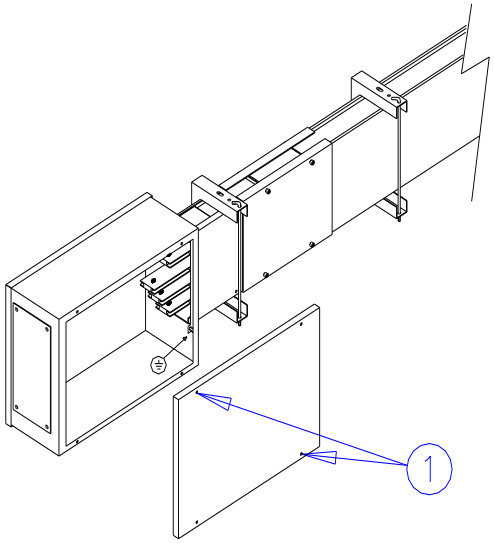
CHIUSURA DI TESTATA
END CAP





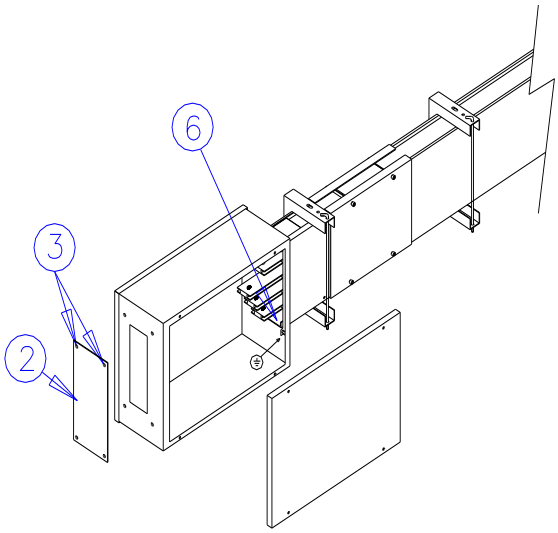
a) Fissare le staffe e montare la cassetta al primo elemento della linea come da "Istruzioni di montaggio linea e giunzione GDA"; si consiglia di sostenere il corpo della cassetta con una staffa.

Secure the support brackets and attach the feed unit to the first busbar trunking element, following the procedure described in the 'GDA Line and Joint Assembly Instructions'. We recommend installing an additional support bracket to support the feed unit.



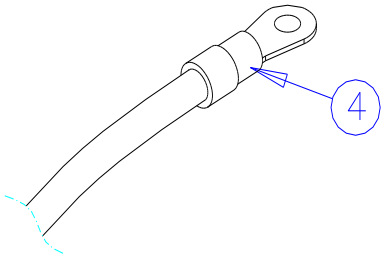
b) Rimuovere il coperchio laterale svitando le viti (1).

Remove the screws (1) and lift off the cover.



c) Rimuovere la piastra (2) svitando le quattro viti (3). Adattare le piastre per permettere il passaggio dei cavi.

Remove the four screws (3) and the plate (2). Adapt the plates as necessary to allow the cables to pass through.

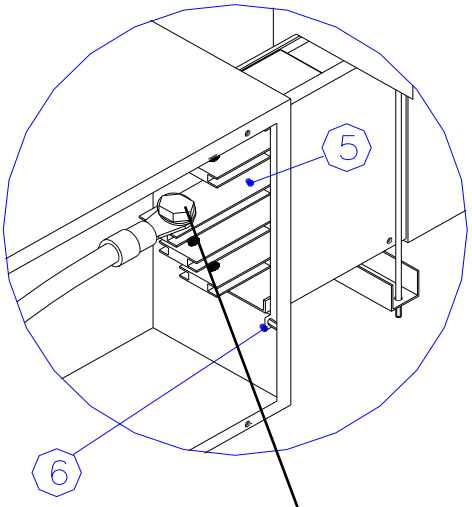


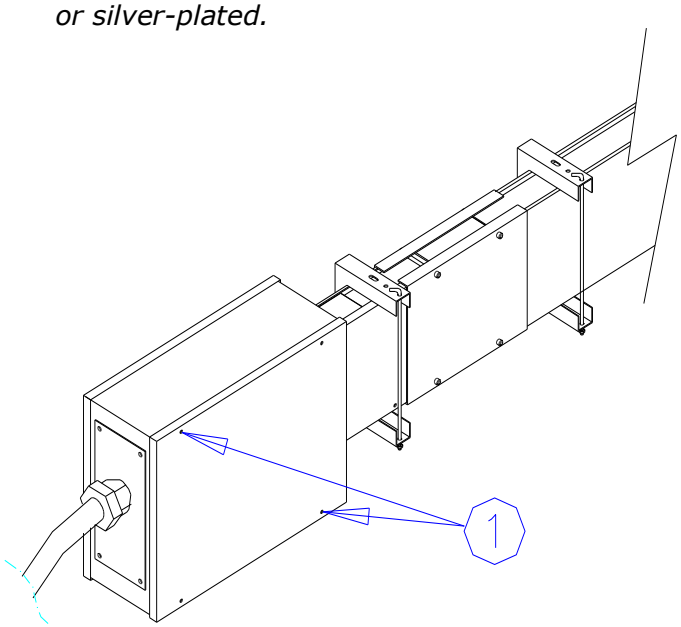
d) Intestare i cavi con capocorda (4).

Terminate the cables with suitable cable lugs (4).

e) Collegare i capicorda alle bandelle (5) e al contatto PE (6) mediante viti, dadi e rondelle (non forniti). Se i materiali dei conduttori e dei capicorda sono diversi (Cu/Al), accertarsi che il capocorda sia stagnato o argentato.

Connect the cable lugs to the busbars (5) and the protective earth (PE) contact (6) using screws, nuts and washers (not supplied). If the cable conductors and cable lugs are made of different metals (copper and aluminium), ensure that the lugs are tin-plated or silver-plated.

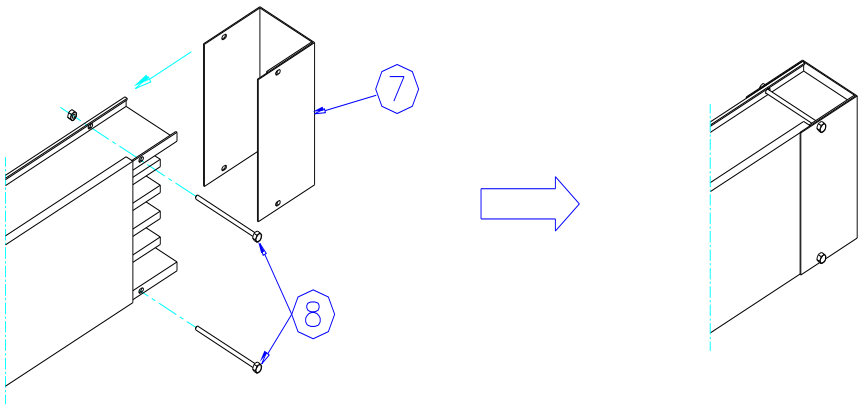




M6	10 Nm
M8	28 Nm
M10	50 Nm
M12	75 Nm

f) Chiudere il coperchio e avvitare le viti (1).

Refit the cover and tighten the screws (1).



g) Posizionare la chiusura di testata (7) spingendo fino a far combaciare i relativi fori e chiudere le due viti passanti (8).

Fit the end cap (7), pushing it into position until the fixing holes align, then secure it using the two through-bolts (8).